

POSTPROCESS DETERGENT RENUMBERING KEY

Material - Technology - Process

PLM = Polymer
MTL = Metal
AUX = Auxiliary

100 series = PolyJet
200 series = FDM
300 series = MJF
400 series = Resins

Support
& Resin
Removal

CENTI*
FORTI
DEMI

Support
Removal

DECI
BASE

Surface
Finish

RADOR
LEVO*
NITOR

Hybrid/
Multiple

DECI DUO

Supple-
mental

Auxiliary

OLD

NEW

| | | | |
|---------------|---|----------------|---------|
| PG1 | = | PLM-101-SUB | PolyJet |
| PG2 | = | PLM-201-SUB* | FDM |
| PG2.1 | = | PLM-202-SUB* | |
| PG1.1 | = | PLM-401-SUB | |
| PG1.2 | = | PLM-402-SUB | Resin |
| PG1.3 | = | PLM-403-SUB* | |
| PG1C Part A | = | PLM-101-SPRAY | PolyJet |
| PG1C Part B | = | PLM-102-SPRAY | |
| PG2C Part A | = | PLM-201-SPRAY | FDM |
| PG2C Part B | = | PLM-202-SPRAY | |
| PG2C Part C | = | PLM-203-SPRAY | |
| PG1.1C Part A | = | PLM-401-SPRAY | Resin |
| PG1.1C Part B | = | PLM-402-SPRAY | |
| PG3 | = | PLM-001-SURF | |
| PG5 | = | PLM-001-DUO | |
| PG7.1 | = | AUX-001-DEFOAM | |
| PG7.2 | = | AUX-002-DEFOAM | |
| PG7.3 | = | AUX-003-DEFOAM | |
| Duo Clean | = | AUX-001-CLEAN | |
| PGN | = | AUX-001-NEU | |