

POSTPROCESS DETERGENT RENUMBERING KEY

Material - Technology - Process

PLM = Polymer
MTL = Metal
AUX = Auxiliary

100 series = PolyJet
200 series = FDM
300 series = MJF
400 series = Resins
500 series = STEP

Support & Resin Removal
DEMI 200
DEMI 400
DEMI 800

Support Removal
DECI
BASE

Surface Finish
RADOR
LEVO
NITOR

Hybrid/Multiple
DECI DUO

Supplemental
Auxiliary

OLD

NEW

PG1	=	PLM-101-SUB	PolyJet
PG2	=	PLM-201-SUB	FDM
PG2.1	=	PLM-202-SUB	
PG1.1	=	PLM-401-SUB	
PG1.2	=	PLM-402-SUB	Resin
PG1.3	=	PLM-403-SUB	
PG1C Part A	=	PLM-101-SPRAY	PolyJet
PG1C Part B	=	PLM-102-SPRAY	
PG2C Part A	=	PLM-201-SPRAY	FDM
PG2C Part B	=	PLM-202-SPRAY	
PG2C Part C	=	PLM-203-SPRAY	
PG1.1C Part A	=	PLM-401-SPRAY	Resin
PG1.1C Part B	=	PLM-402-SPRAY	
PG2.2C DEV Part A	=	PLM-501-SPRAY	STEP
PG2.2C DEV Part B	=	PLM-502-SPRAY	
PG3	=	PLM-001-SURF	
PG5	=	PLM-001-DUO	
PG7.1	=	AUX-001-DEFOAM	
PG7.2	=	AUX-002-DEFOAM	
PG7.3	=	AUX-003-DEFOAM	
Duo Clean	=	AUX-001-CLEAN	
PGN	=	AUX-001-NEU	